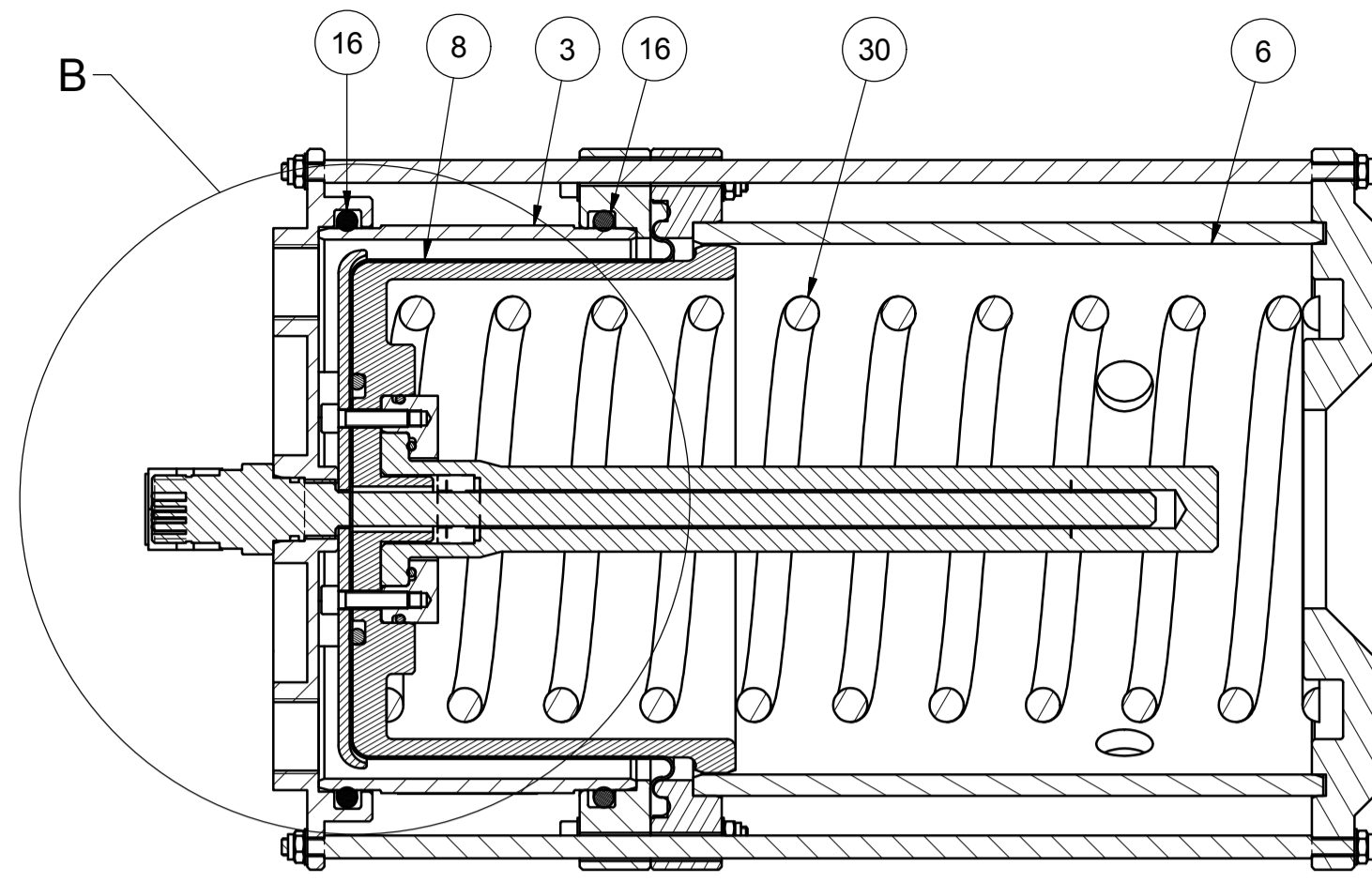


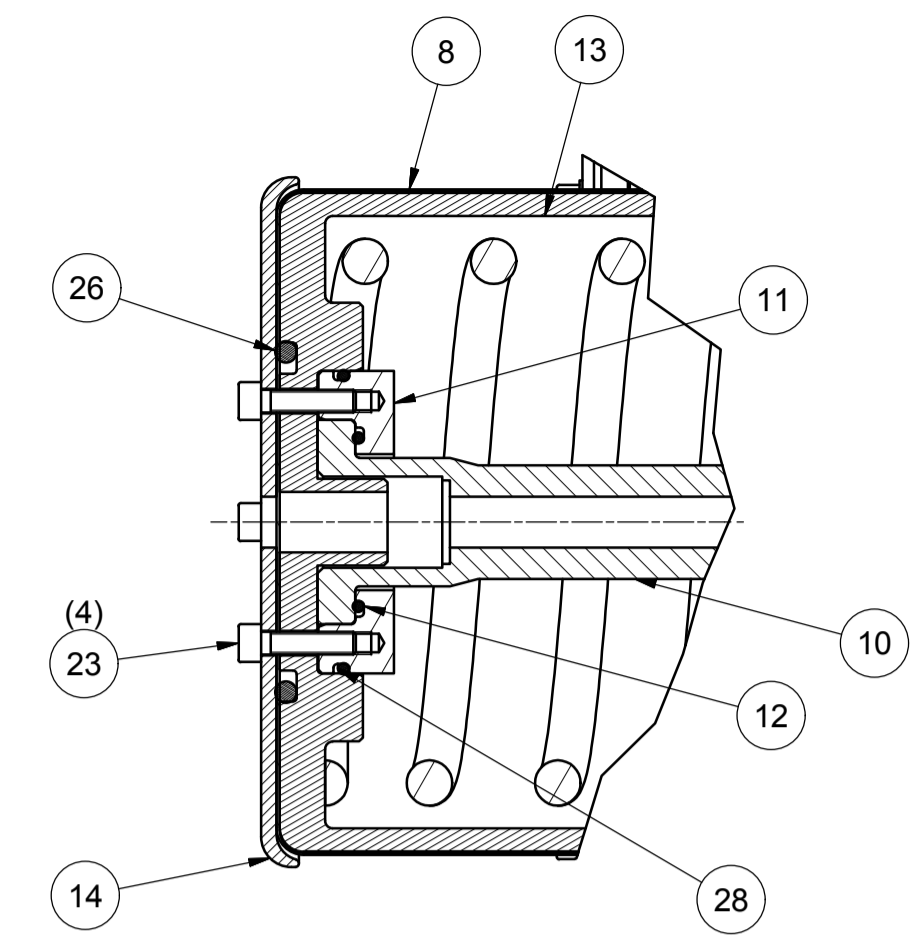
PARTS LIST			
ITEM	PART No	DESCRIPTION	QTY
1	AA0409	CONNECTOR IMPULSE MCBH-2-MP-SS	1
2	AA7426	VALVE RELIEF 30psi (3/4"NPT)	1
3	AC9794	HOUSING UPPER - 6L COMPENSATOR	1
4	AC9795	FLANGE COUPLING UPPER - 6L COMPENSATOR	1
5	AC9796	FLANGE COUPLING LOWER - 6L COMPENSATOR	1
6	AC9797	HOUSING LOWER - 6L COMP	1
7	AC9798	BASE PLATE - 6L COMPENSATOR	1
8	AC9799	DIAPHRAGM - 6L COMPENSATOR	1
9	AC9800	TIE BAR - 6L COMP	6
10	AD0213	HOUSING TRANSDUCER	1
11	AD0293	CAP PLATE SENSOR HOUSING	1
12	AD0541	SEAL O-RING 41.5 x 3.0 NBR70	1
13	AD0710	PISTON - 6L COMPENSATOR	1
14	AD0713	RETAINER DIAPHRAGM - 6L COMPENSATOR	1
15	AD0733	TOP PLATE - 6L RESERVOIR	1
16	AD1227	SEAL O-RING / 6.99 x 196.22	2
17	AD5734	SENSOR LJW 0220 N 0.3H S 1994	1
18	AJ7205	LABEL CURVETECH LOGO (BLACK ON TRANSPARENT)	2
19	AJ7481	LABEL WARNING SPRING UNDER COMPRESSION	1
20	AJ8833	LABEL 6L COMPENSATOR LEVEL	2
21	OB_1044	BOLT M10 x 25 SHCS SS A2-70	4
22	PA0078	NUT M6 NYLOC SS A2-70	24
23	PA0192	BOLT M6 x 25 SHCS SS A2-70	4
24	PA0546	WASHER M6 FLAT BS4320 FORM B SS A2	36
25	PB2187	SEAL O-RING BS219 NBR90 1"SAE	1
26	PB7913	SEAL O-RING 84.3 x 5.7	1
27	PB9837	BOLT M6 x 60 SHCS SS A2-70	12
28	PE1755	SEAL O-RING 74.5 X 3.0	1
29	PH3298	CLAMP SPLIT FLANGE 1" SAE3000 SS	1
30	VE_3092-1	SPRING 2-12 PSI - 6L COMPENSATOR	1



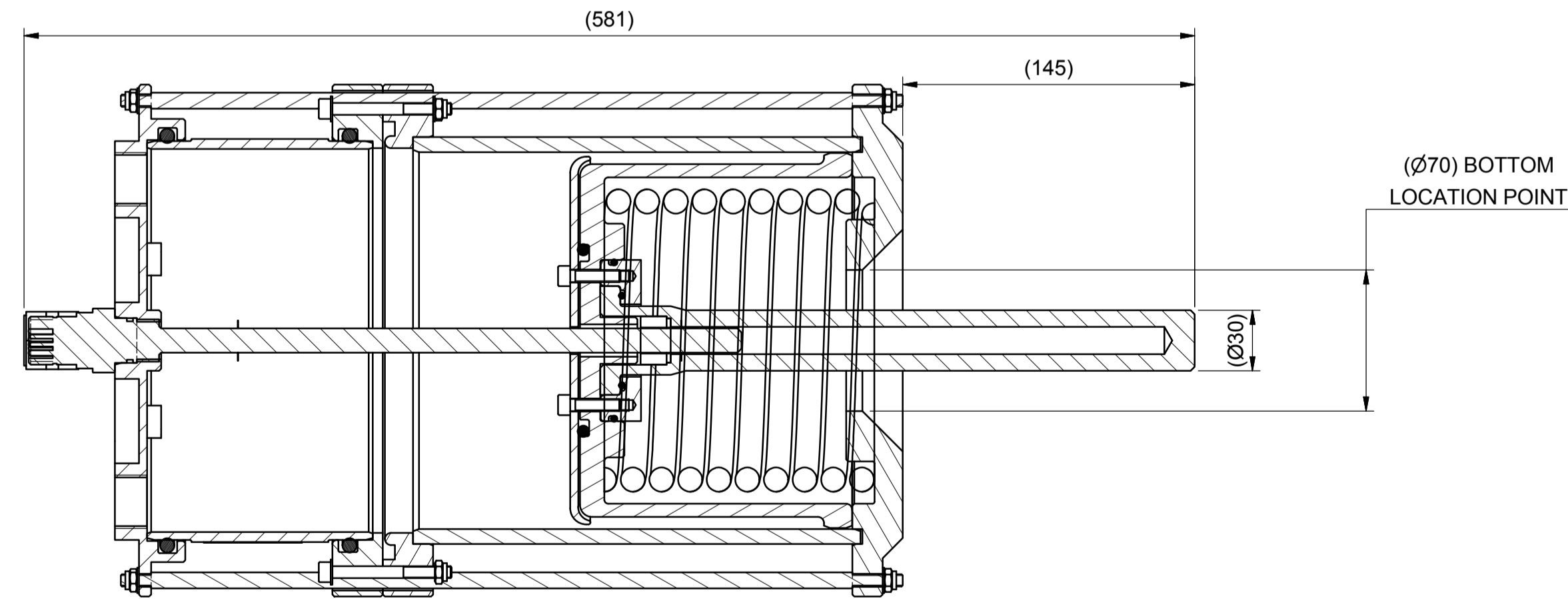
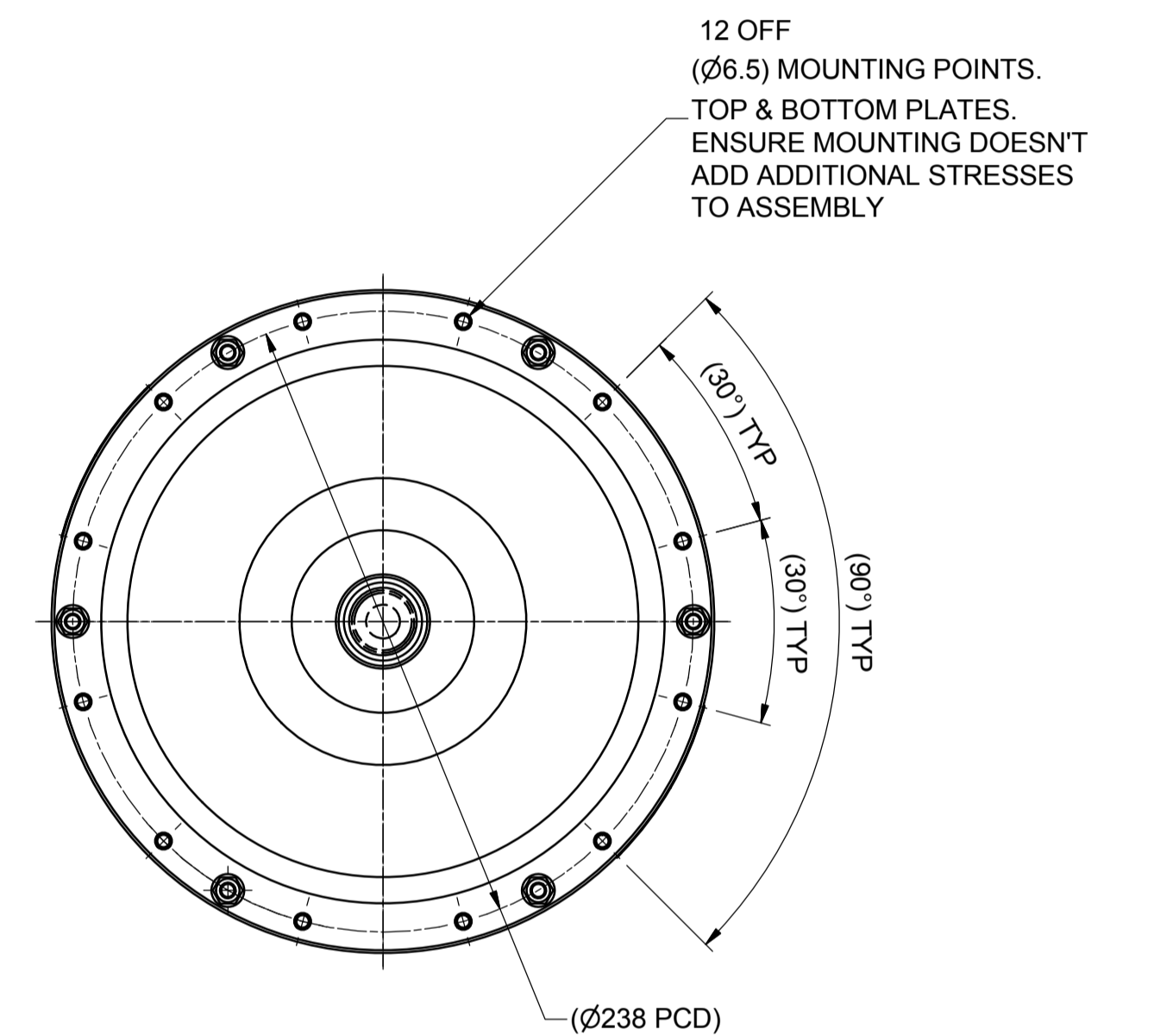
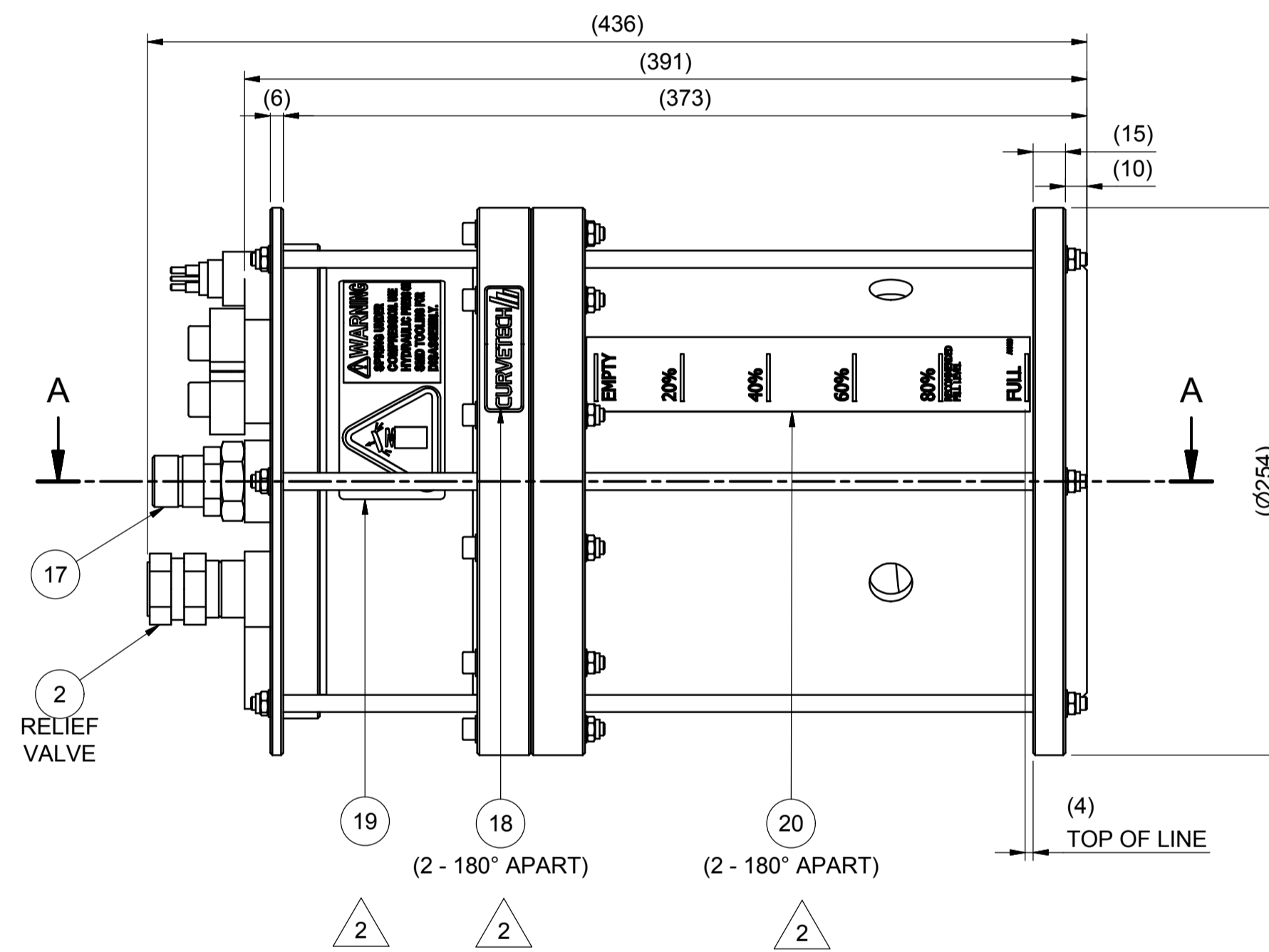
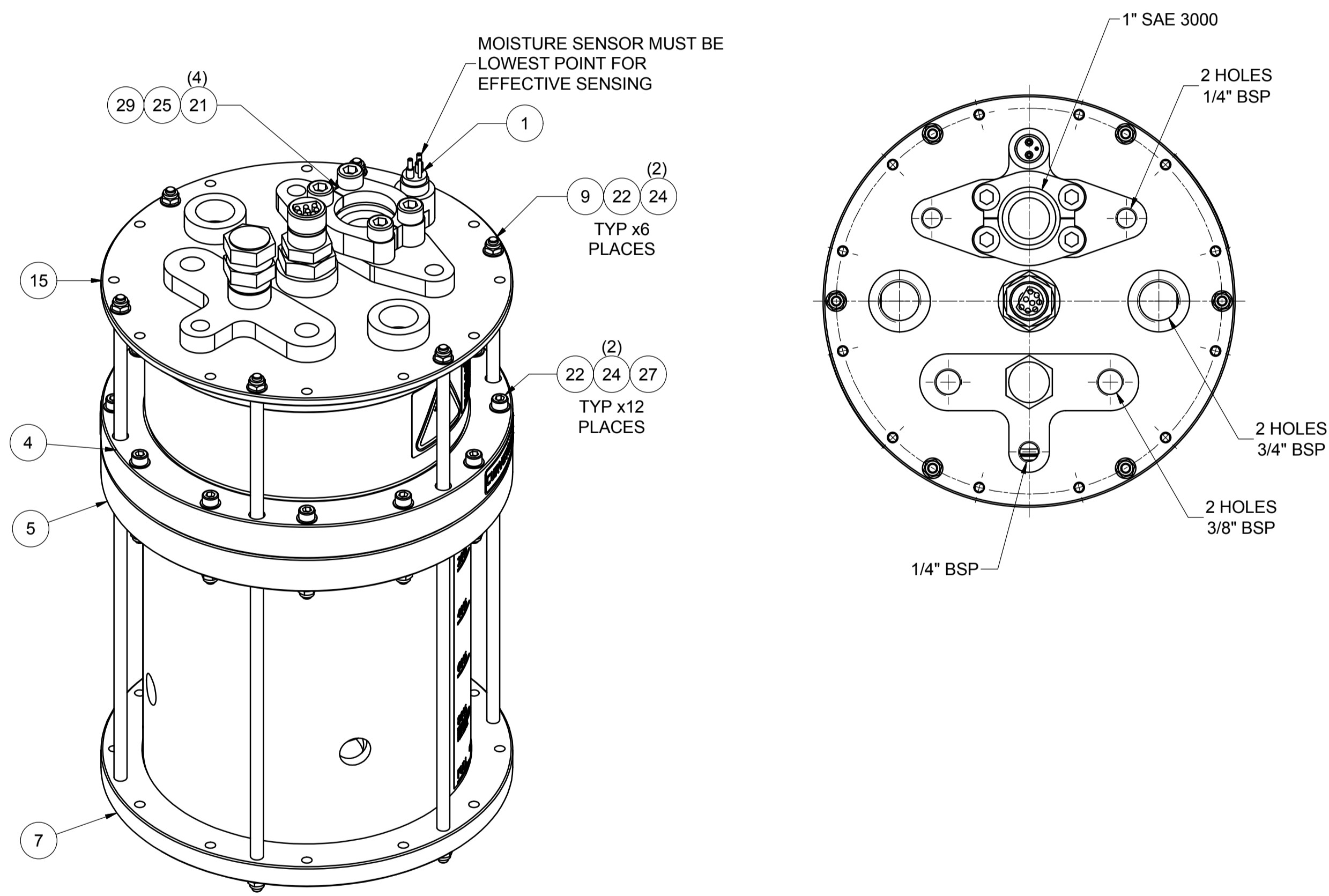
SECTION A-A

WARNING ! DANGER OF INJURY.

CARE MUST BE TAKEN WHEN FITTING OR REMOVING SPRING.
A HYDRAULIC PRESS WITH RELEVANT SAFETY FEATURES OR SMD COMPRESSION TOOL (AJ7395) SHOULD BE USED TO COMPRESS OR RELEASE THE SPRING.



DETAIL B
(1:2)



COMPENSATOR FULL
SCALE (1:2.5)

- NOTES :-
- ASSEMBLE IN ACCORDANCE WITH SMD SPECIFICATION W100.
 - APPLY MOLYKOTE GREASE ON 'O-RINGS' & APPLY AQUALUBE GREASE TO ALL THREADS.
 - BLANK ALL PORTS AFTER BUILD
 - IF IN DOUBT PLEASE ASK.

SPECIFICATION (ESTIMATE)		
WEIGHT	IN AIR	16.1 kg
	IN WATER	10.4 kg
	IN AIR WITH OIL	21.2 kg
	IN SEA WATER WITH OIL	9.4 kg
VOLUME	FULL	6 Litre
	EMPTY	0 Litre
PRESSURE	FULL	0.82 bar
	EMPTY	0.12 bar

TRANSDUCER - SEACON 5507-1508-004	
PIN	FUNCTION
1,2,3	NOT USED
4	INPUT (16.5 - 28V)
5	COMMON
6	NOT USED
7	SIGNAL (0.5 - 10V)
8	NOT USED

MOISTURE SENSOR - MCBH-2-MP-SS	
PIN	FUNCTION
1	+24V DC
2	SIGNAL

REV	DATE	CHANGE COMMENT	ZONE	DRAWN	CHECKED	APPD	DATE	EST. MASS	DIMENSIONS	SCALE	PROJECTION 3RD	TITLE
1	22 MAY 14	ITEM PF7562 REPLACED BY PA0192	-	LO	DAL	DAL	21 SEP 12	17 kg	mm	1:2.5	☉	ASSEMBLY COMPENSATOR 6L - BSP&SAE - 2-12PSI - SEACON8 - 0-10V
2	03 OCT 16	DECALS AND SPEC TABLES ADDED AND FULL SECTION VIEW ADDED.	VAR	LO	PM	MvZ						

TOLERANCES UNLESS OTHERWISE STATED	MATERIAL:-	DO NOT SCALE	DRAWING No	REV No.	SIZE
DIMENSIONS mm UP TO 100 ±1.0 100 TO 300 ±1.5 300 TO 1000 ±2.0 OVER 1000 ±3.0	N/A	IF IN DOUBT ASK	EV_4006-17	2	A1

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SMD Soil Machine Dynamics Ltd

SHEET 1 OF 1